



Bulletin No: TB1-03-13

Date: March 26, 2013

Product: Furnace Boiler Parts & Accessories

Bulletin applies to models:

140 Furnace 200 Furnace 340 Furnace
 200 Boiler 375 Boiler 500 Boiler

Technical Service Bulletin

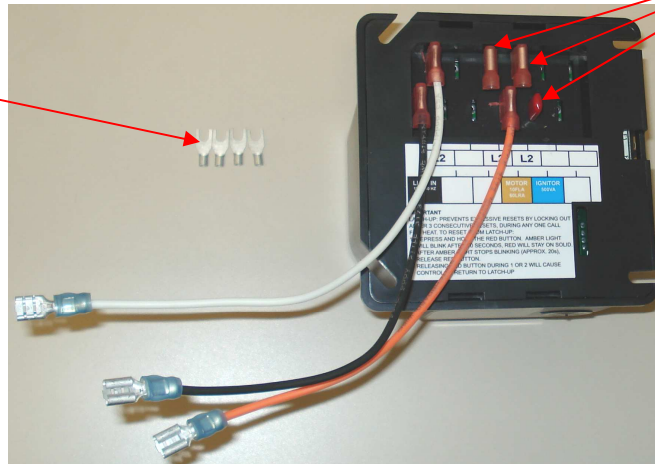
Alternate Construction for Carlin Primary Control



Control operation is the unchanged. There is an added feature: A green LED which indicates when flame is sensed.

Production began November, 2012

Terminals included with service part (may be needed for TT and FF connections on some models).



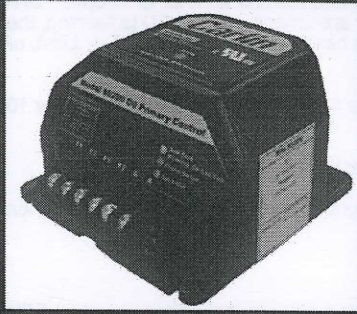
Dummy terminals used to cover pins.

Under side connections.





Model 50200 CAD Cell Oil Primary Control Data Sheet



- Interrupted duty ignition
- Recycle on flame failure
- Serviceman Reset Protection
Latch-up after 3 consecutive lockouts
- Diagnostic LED's *Status, lockout, flame*
- 15-second TFI/30-second TFI
- Thermostat/aquastat compatible
- SMC Technology
- Pump Prime
- Alarm contacts

Power input (from limit circuit)	120 VAC, 60 HZ, 9VA
Motor load	10 FLA/ 60 LRA
Ignitor load	120 VAC, 60 HZ, 500 VA
Alarm contacts	24 V, AC/DC, 2A
Operating temperature limits	+32°F to +140°F

Storage temperature limits	-40°F to +185°F
Thermostat anticipator current	0.1 A, AC
Cad cell resistance (with flame)	R < 1500 OHMS
Agencies	UL recognized (US & Canada)

Installing and wiring

Warning — The 50200 control must be installed and serviced only by a qualified service technician.

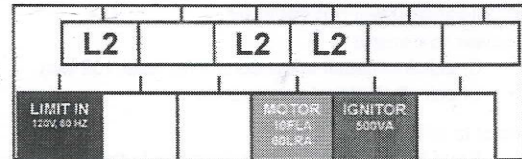
- Always disconnect power source before wiring to avoid electrical shock or damage to the control. All wiring must comply with applicable codes and ordinances.
- Thermostat terminals (T-T) provide a current source. Never apply external power to these terminals under any circumstances.
- Alarm terminals provide a 24 VAC/VDC-rated dry contact, suitable for use with security/fire alarm systems such as Carlin Secure Heat™.

Mounting

- The control may be mounted on a 4" x 4" junction box in any convenient location on the burner, furnace or wall. The location must not exceed the ambient temperature limit, 140°F.

Wiring

- Wiring must comply with local and national electrical codes, and with the wiring diagram.



Field checks

- Safety timing (TFI) test** — Remove one cad cell wire (F-F). Start burner. The control should lockout within the TFI time limit. Replace cad cell wire.
- Flame failure test** — Start burner. After flame is established (after TFI period), close the oil supply hand valve. This will cause a flame failure sequence as described on the reverse side of this Data sheet. The control should recycle (restart after 65 seconds).
- If control does not operate as described, check the wiring.

Start-up & operation



Do not start the burner if the combustion chamber contains oil or oil vapor.



Per UL requirements, the control will not turn on if the cad cell senses flame during the self-test. If the cad cell sees light (flame) at the beginning of a cycle, the control will remain in self-test mode until the cad cell no longer senses light (flame). The amber LED will blink momentarily every 3 to 4 seconds and green LED will be on or blinking.

Model 50200 diagnostic LED's

- (A) — Amber OFF (A) — Amber ON (A) — Amber FLASHING
- (G) — Green OFF (G) — Green ON (G) — Green FLASHING
- (R) — Red OFF (R) — Red ON (R) — Red FLASHING

- (A)(G)(R) Power ON** Open all manual oil line valves. Close the line switch. (If Red LED turns on constant (R), control is in lockout. See below to reset.)
- (A)(G)(R) Self-test 1** The control performs a "boot-up" test to verify internal operation each time power is applied to the black wire. The amber LED turns on and the test continues for about 5 seconds. If the test fails, the control turns the amber LED off and repeats this test sequence until successful.
- (A)(G)(R) Stand-by** (Thermostat circuit open and/or limit circuit open) If Self-test 1 is successful, amber LED turns off and control waits for thermostat circuit to close and a limit input.
- (A)(G)(R) Call for heat** Set thermostat to call for heat. Thermostat circuit must be closed and black wire must receive power from the limit circuit.
- Self-test 2** If a failure occurs in this self-check, the control won't start and the amber LED blinks 1 second on, 4 seconds off, until serviced or the problem clears. These failures include CAD cell seeing light, internal failure, or line voltage <90V. See service section.
- (A)(G)(R) Burner on** After the self-test, amber LED turns off. The ignitor starts, followed 2 seconds later by the motor.

Start-up & operation continued...

Pump Prime To enter pump prime: 1. Start a CFH cycle. During Pre-Ignition or Pre-Purge, press Reset until motor turns off (10 seconds), then release the button. When motor turns back on, within 5 seconds, press the Reset button until the amber LED starts to flash. You are in Pump Prime, release Reset button.

Optional Pump Prime notes: 1) If lost, press Reset for 1 second and release, then if the control is not in Pump Prime, restart the sequence. 2) If Reset is released before end of first 10 seconds, the control returns to Standby and restarts another CFH cycle. 3) If reset is not pressed the second time, a normal CFH cycle will continue. 4) If motor and igniter are on and amber LED is flashing, the control is in Pump Prime. 5) Pump Prime will exit standby if flame is detected, or 60 seconds has elapsed, or loss of TT or Limit, or Reset button is pressed.

TFI The cad cell must sense flame within the TFI time limit (trial for ignition). After CAD cell senses flame, the ignitor stays on another 10 seconds. (flame stabilization period).

Run The burner continues firing during call for heat if the CAD cell is sensing flame. Only the green LED is on during normal running.

Lockout If cad cell does not sense flame within the TFI time limit after the burner starts, lockout occurs. The control turns the red LED on constant, and closes the alarm contact.

To Reset Push in and hold reset button for 1 second, then release.

Latch-up If the control locks out 3 times during a single call for heat, latch-up occurs. The control turns on both the amber and red LED's constant. You must use the special procedure below to reset the control after latch-up.

WARNING

Reset after latch-up- only a qualified service technician should attempt to reset the control after latchup. The problem that caused the repeated burner lockouts must be corrected before returning the burner to normal operation.



Push in and hold the reset button for 10 seconds. The amber LED will begin to flash.



After the LED begins flashing, continue holding the reset button for 20 seconds. The LED's will turn off. Release the reset button and the control will restart (releasing the button before the LED's turn off will cause the control to remain in latch-up).

NOTICE

The 50200 control will not reset from lockout or latch-up if power is interrupted.

Flame failure If the CAD cell loses flame signal during operation (after the TFI), the red LED flashes. The burner shuts off within 2 seconds. **Recycle:** Control waits for 65 seconds (with red LED flashing), then begins again at Self-test. Red LED goes off.

End cycle Set thermostat (or aquastat) to stop call for heat. The burner shuts off within 2 seconds after end of call for heat.

Stand-by Control remains in stand-by mode until limit circuit sends power to the black wire and thermostat circuit closes (call for heat).

Service & Troubleshooting

Burner (control) will not come on

No power to control

- Check limit circuit to the control (at least 102 vac).
- Check all electrical connections.

Control is in lockout

- Red LED will be on. Press the reset button for 1 second.
- If the control returns immediately to lockout, the Safety Monitoring Circuit may have detected an internal control problem. Replace the control.

CAD cell seeing light

- Green LED on, and amber LED blinking 1 second on, 4 seconds off. Remove one yellow lead from FF terminals, and the flame test plug. If the amber LED remains flashing, the control is defective. If the amber LED goes OFF, the control is OK, and;
 - light is leaking into the burner housing, or
 - CAD cell is defective, or
 - there is a problem with the CAD cell wiring or holder.
- If appliance was recently shut down, CAD cell may see residual hot spots in chamber.

To troubleshoot:

 - Attach multimeter to monitor CAD cell resistance. Dark resistance should be over 50K ohms, and room light resistance (control flipped open) should be at most 10K ohms. Replace cell if necessary, or reinstall and close the burner housing.
 - Check for stray light by measuring the CAD cell resistance looking into the inactive combustion chamber. It should read at least 50 kohms.

Repeated flame failures (flashing red LED)

Check for:

- CAD cell is defective. Replace.
- Air leaking into oil line causing flame out- check oil line connections and filter gasket.
- Defective nozzle causing flame to be erratic- change nozzle.
- Excessive airflow or draft causing flame to leave burner head- check for proper air band setting and draft.
- Excessive back pressure causing flame to be erratic- check appliance and flue for sooting/plugging.

Control locks out after TFI (red LED on)

Check for:

- No oil to burner- check oil supply, filters, lines.
- Shorted electrodes- inspect for cracked porcelain and replace as needed.
- Poor spark- check electrode spacing and condition per burner manual. Replace or realign if necessary.
- Nozzle clogged- replace nozzle.
- Airflow too high- check air band setting.
- Ignitor module defective- replace if no spark.
- CAD cell defective
- Oil valve (if used) stuck in closed position.
- Check wiring connections.

